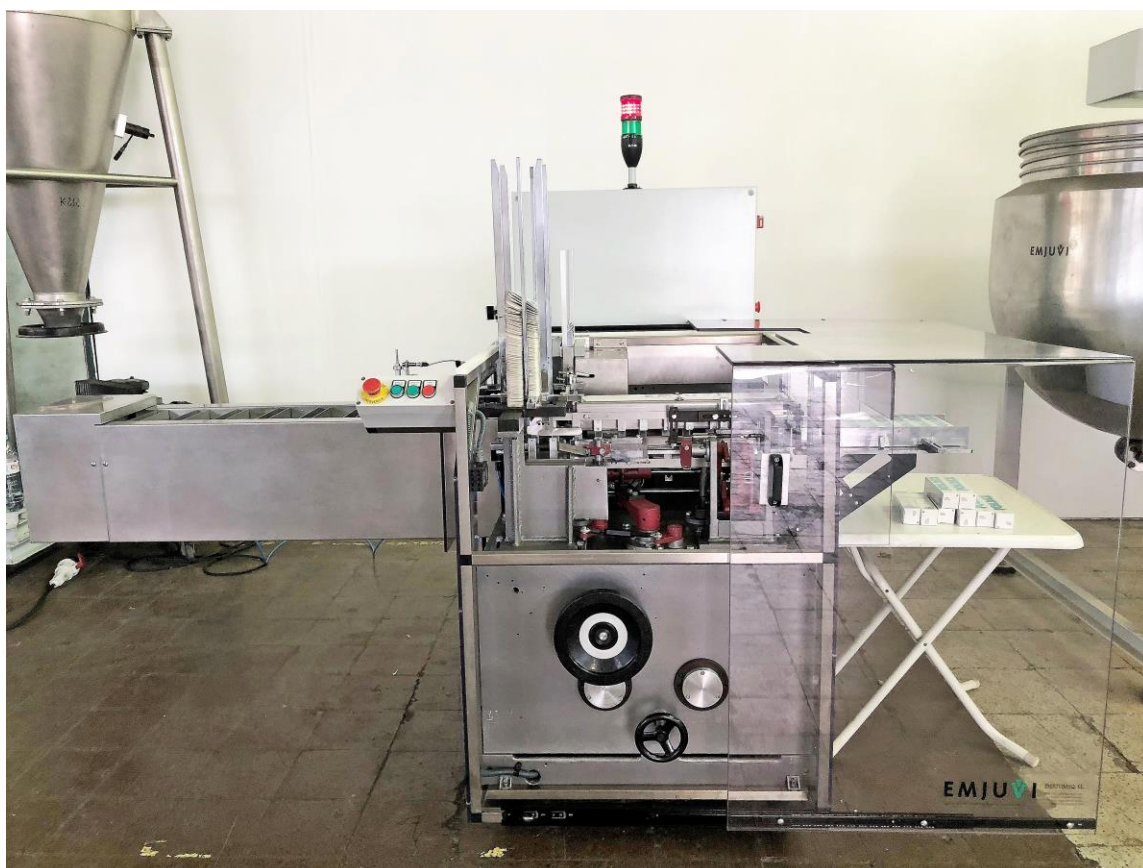


ESTUCHADORA CMS Mod A-11 (Ref. F-95)

Estuchadora de movimientos alternos, para la introducción en cajas de diferentes tipos de productos sin prospecto.



Pruebas de correcto funcionamiento:

<https://www.youtube.com/watch?v=QzQ3GwRAPGk>

Dispone de marcador de lote

Monta un formato para caja de A = 43 mm. B = 27 mm. H = 147 mm.

- La velocidad máxima de funcionamiento, que debe ser compatible con el producto que debe empaquetarse es de 150 cajas/minuto
- Utiliza cajas de cajas de cartón o de PVC con cierre a encaje, con lengüetas alternadas o simétricas.
- Dimensiones de los estuches:
A: 20 mm Mínimo – 110 mm. Máximo
B: 12 mm Mínimo – 80 mm. Máximo
H: 50 mm Mínimo – 200 mm. Máximo
A+B = 160 mm. Máximo
- Gramaje estuche aconsejado y tipo de cartón:
Cartón tipo finlandés de 240 ÷ 280 GRS/MQ
Estuches con pliegues bien marcados.
- Dimensiones máquina:

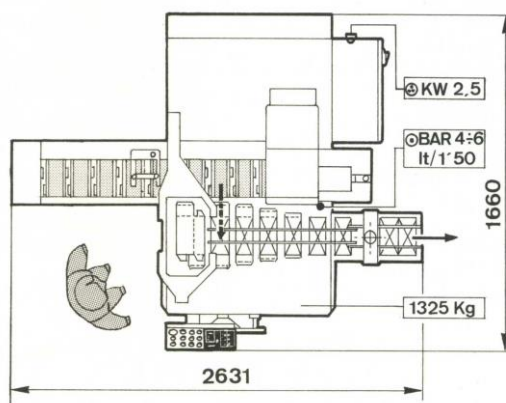
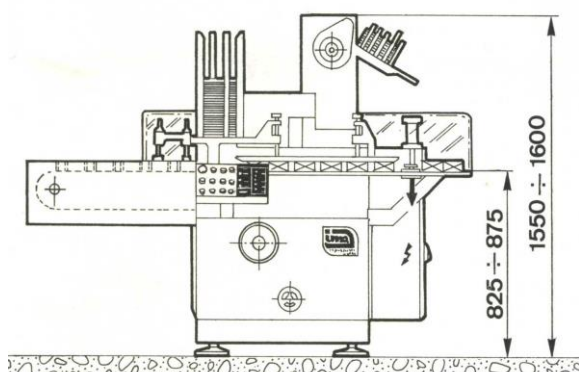
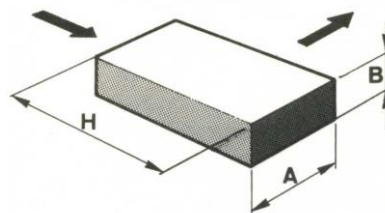
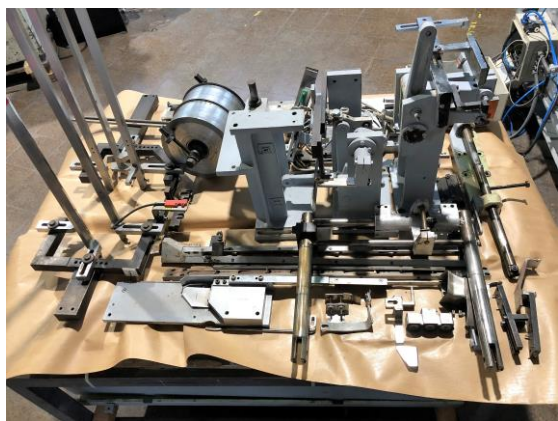
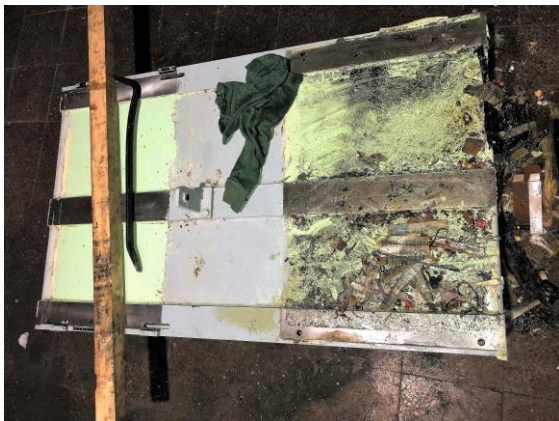


Foto antes de reacondicionar máquina

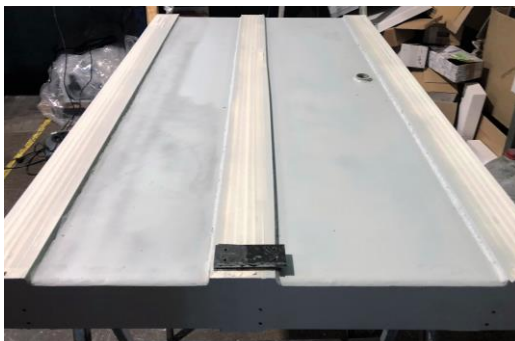
Adjuntamos proceso de reacondicionado a nuevo de la máquina

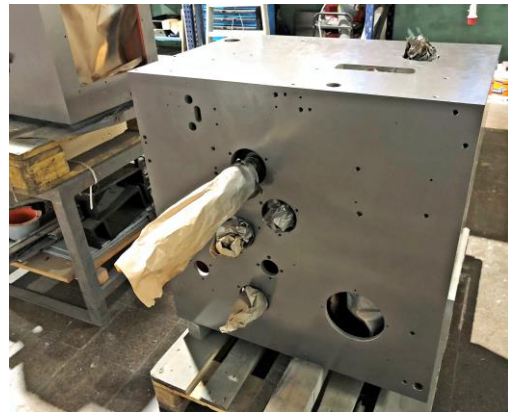
01 F-95 DESMONTAR





02 F-95 LIMPIAR, DECAPAR, IMPRIMACIÓN, PINTURA





03 F-95 SELECCIÓN Y PREPARACION PARA REPARAR



04 F-95 ELEMENTOS A ELIMINAR



04 F-95 ELEMENTOS A ELIMINAR (2) Y OTROS PARA RECUPERAR



05 F-95 PIEZAS PARA CROMAR



06 F-95 PIEZAS PARA PAVONAR



PAVONADOS:



07 F-95 NUEVOS RODAMIENTOS Y RETENES



08 F-95 REPARACIÓN BRAZO ACCIONAMIENTO VENTOSA

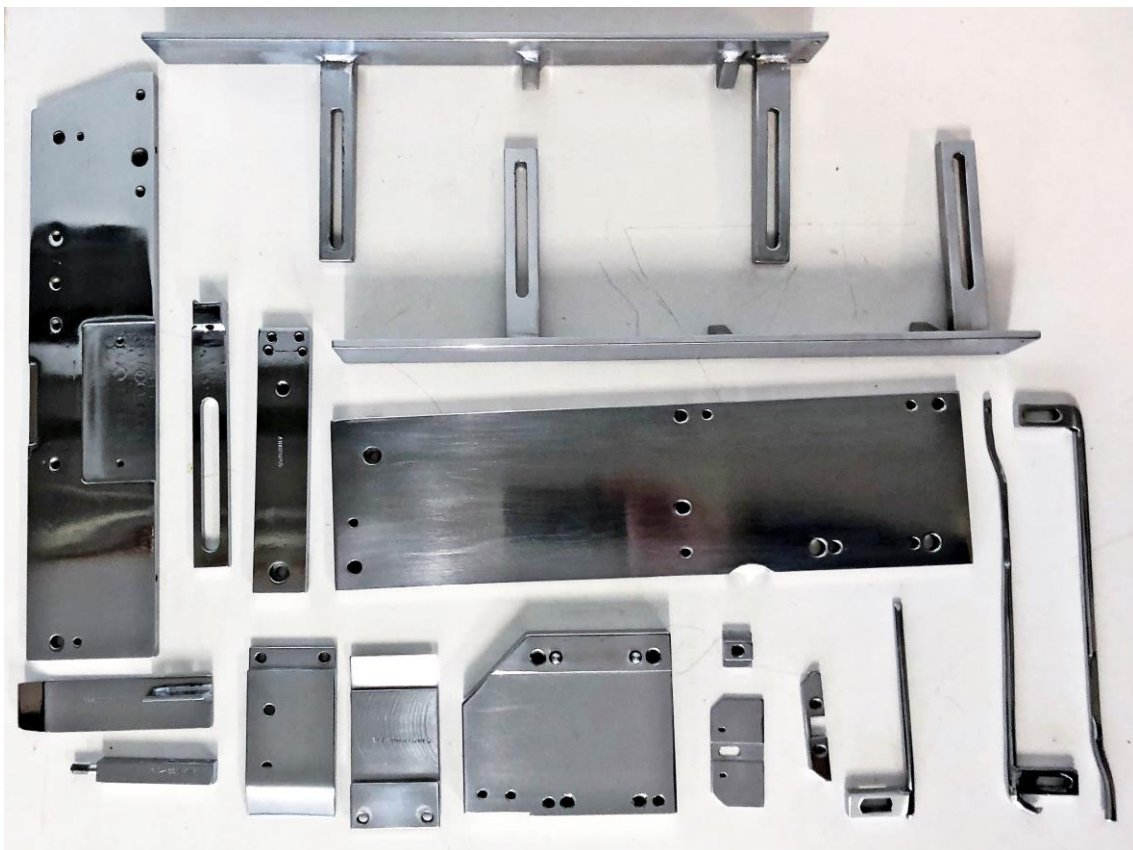
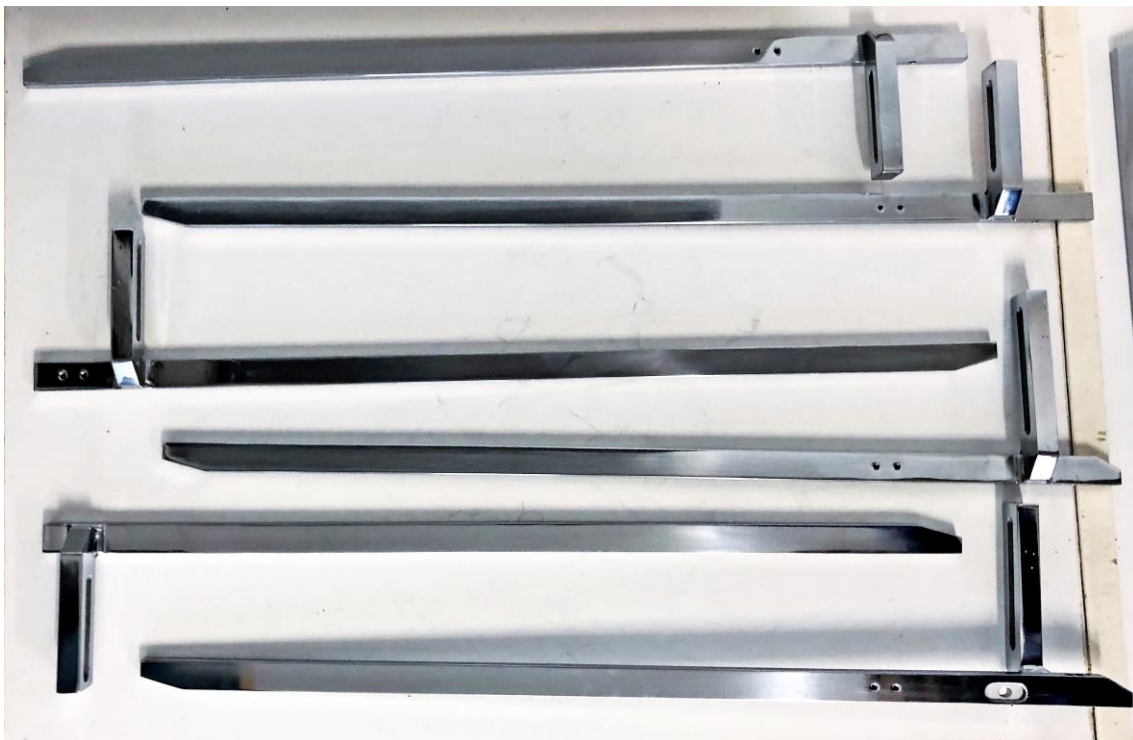


09 F-95 NUEVOS CANJILONES INOX



10 F-95 CROMADOS

Conjunto de 23 piezas (Ref F-95), descromado, desniquelado, arenado, pulido, cromado a $e = 0,02$ mm y repulido



11 F-95 SUSTITUCION CONJUNTO VACIO POR SISTEMA VENTURI



12 F-95 NUEVOS ELEMENTOS PARA MEJORA DE SUJECIÓN Y AVANCE ESTUCHES



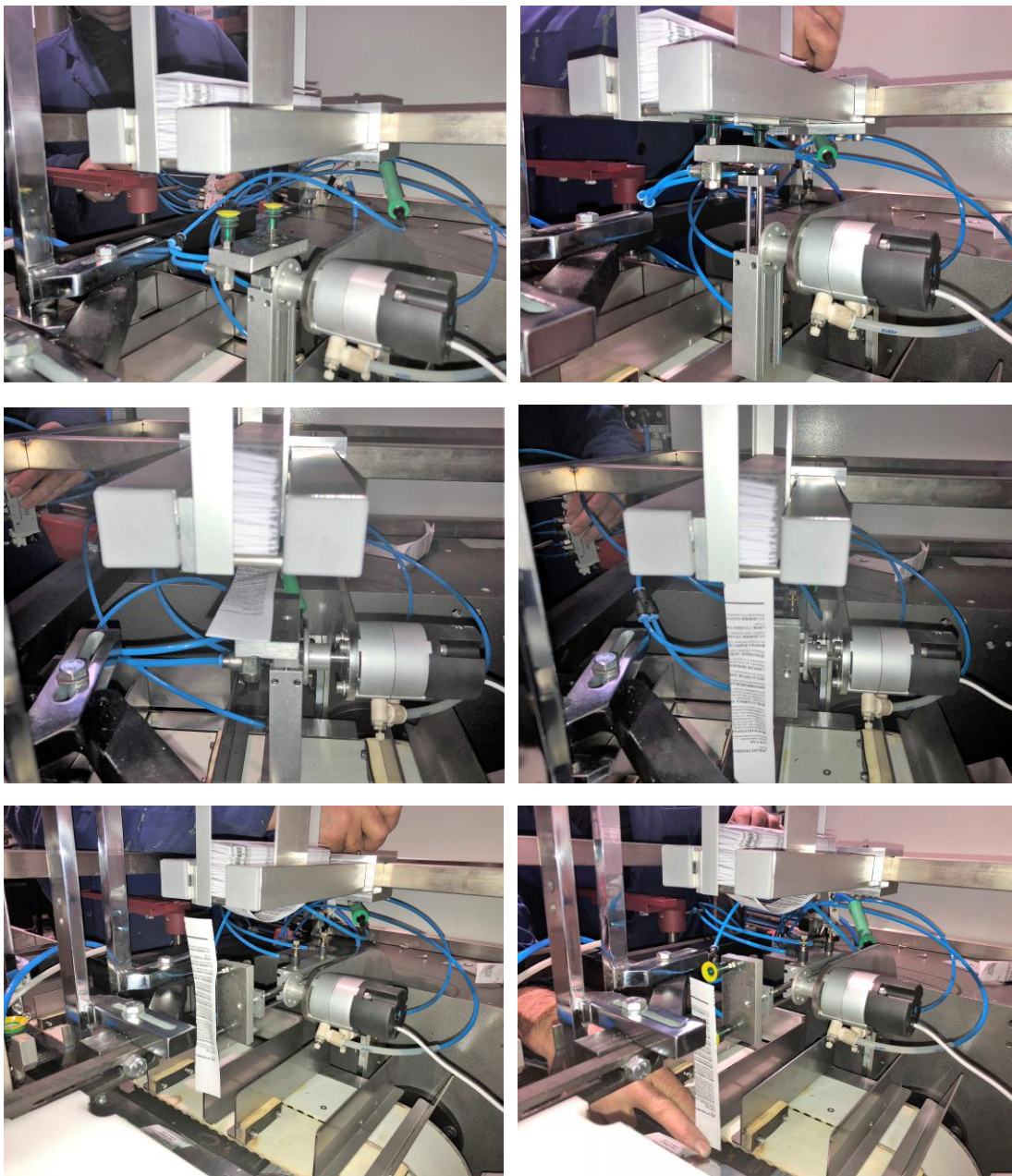
13 F-95 NUEVA INSTALACIÓN NEUMÁTICA

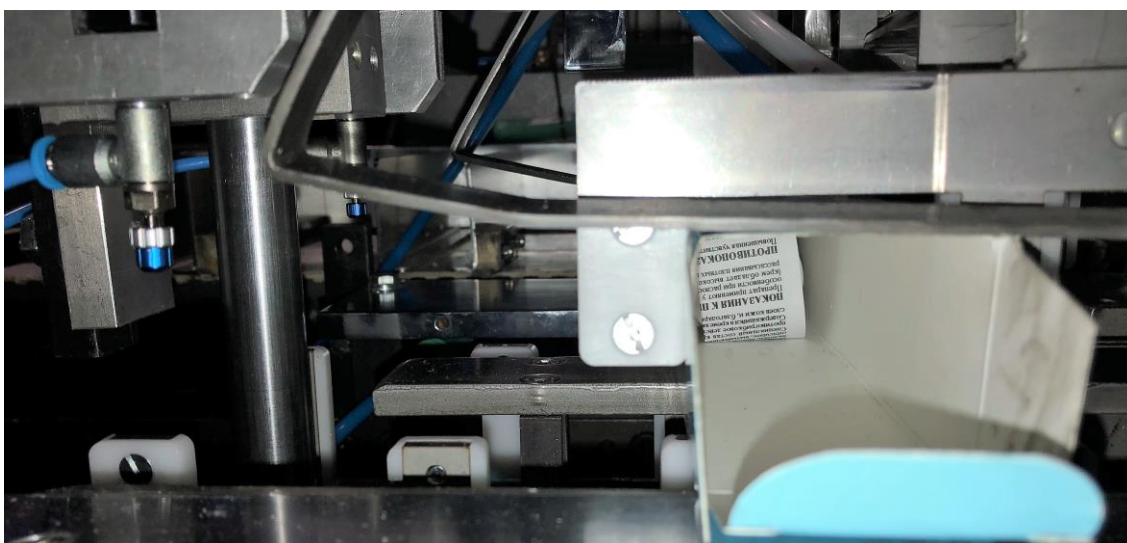


14 F-95 33 PIEZAS PARA ANODIZAR: - F-95 33 PIEZAS ANODIZADAS:



15 F-95 NUEVO ALIMENTADOR DE PROSPECTOS

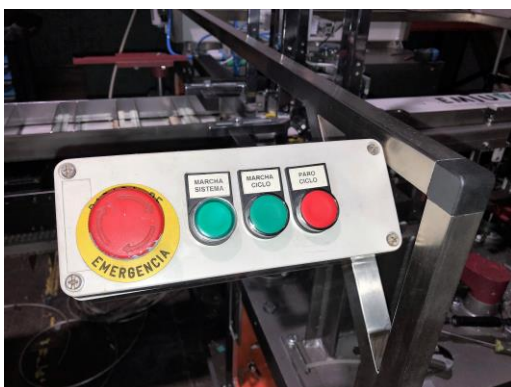


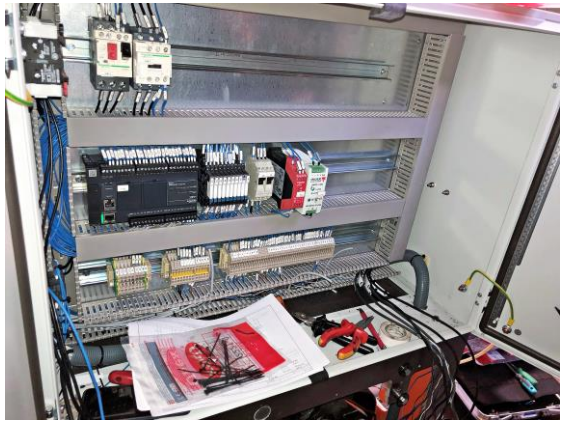


16 F-95 NUEVA INSTALACIÓN ELÉCTRICA

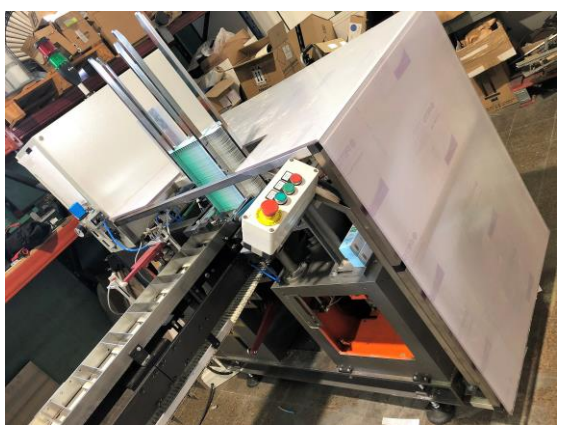
Hemos construido nuevo todo el sistema eléctrico de la máquina, controlando la maniobra de la máquina a través de un PLC.

Declaración de conformidad CE según RD 1215/97 de los trabajos realizados.





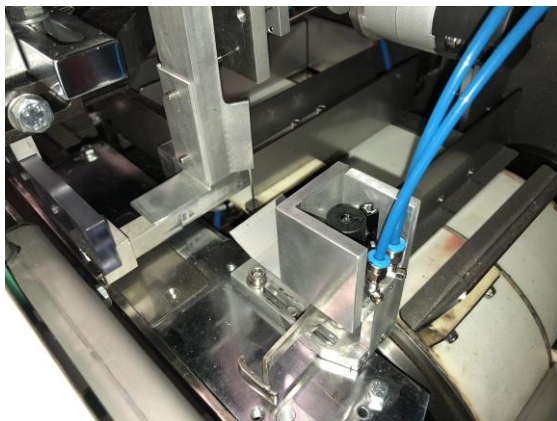
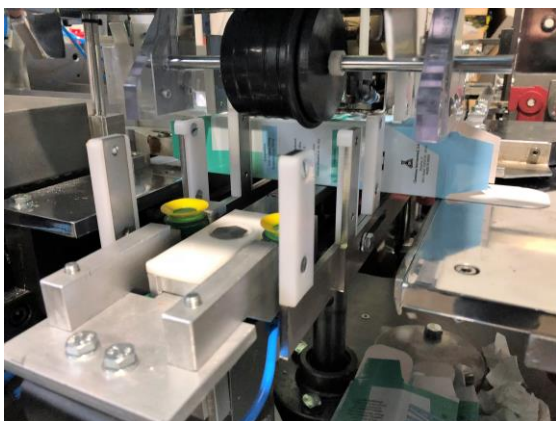
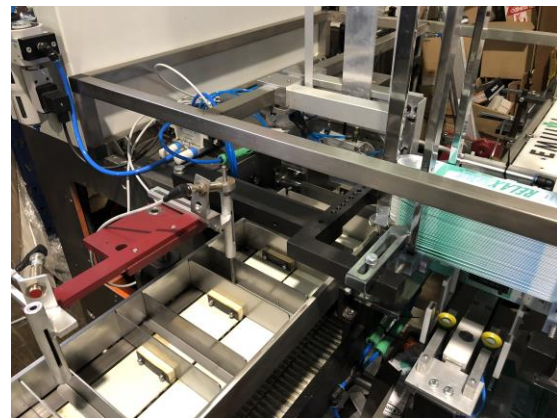
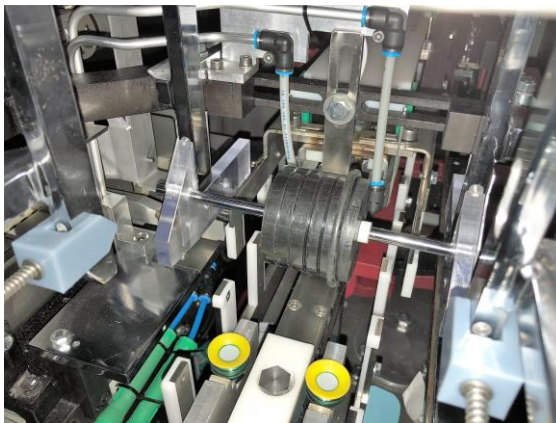
17 F-95 CARENADOS



18 F-95 MODIFICACIÓN MÁQUINA FORMACIÓN ESTUCHES



Mejoras realizadas para la formación del estuche a falta de construir piezas de formato definitivas



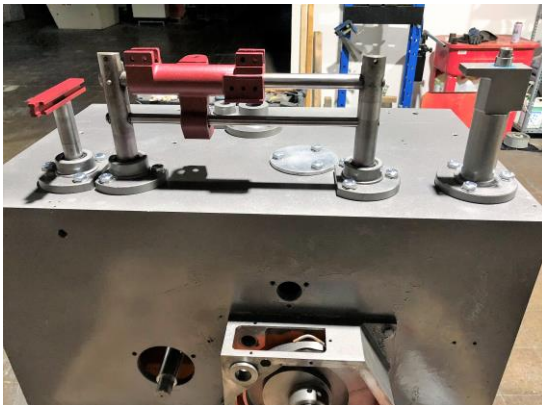


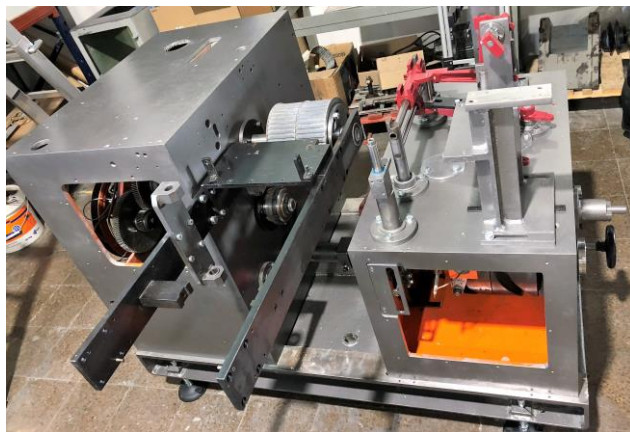
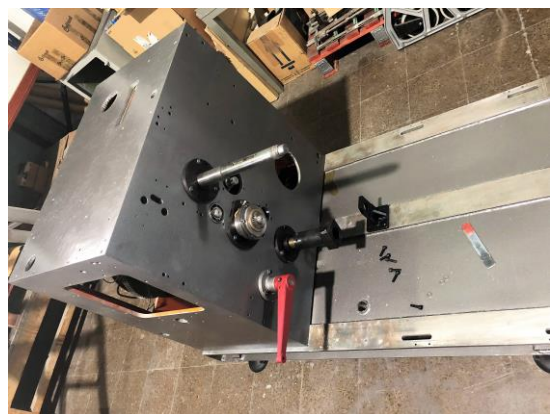
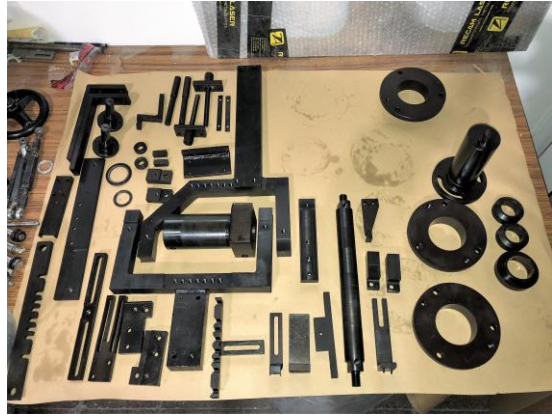
19 F-95 DOS FORMATO

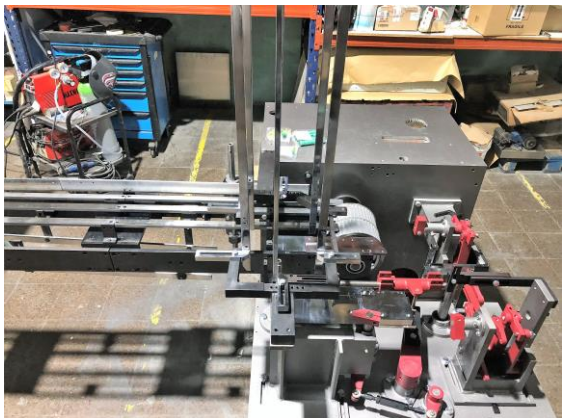
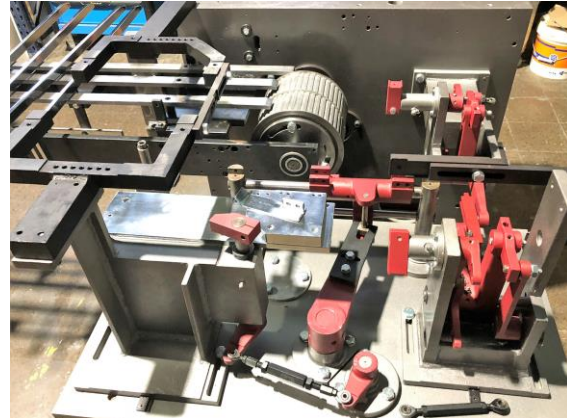
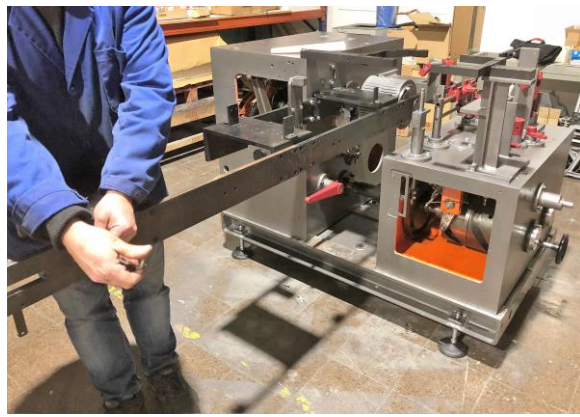
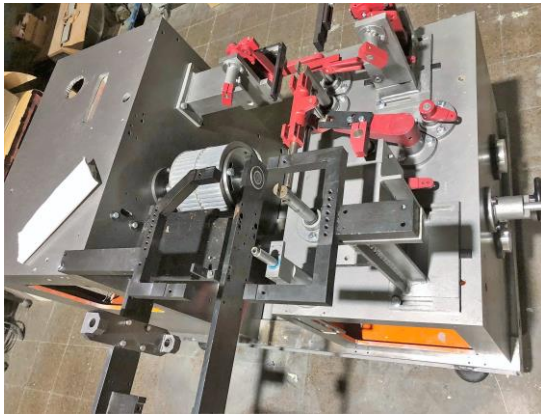
Ejemplo de uno de los dos construidos:

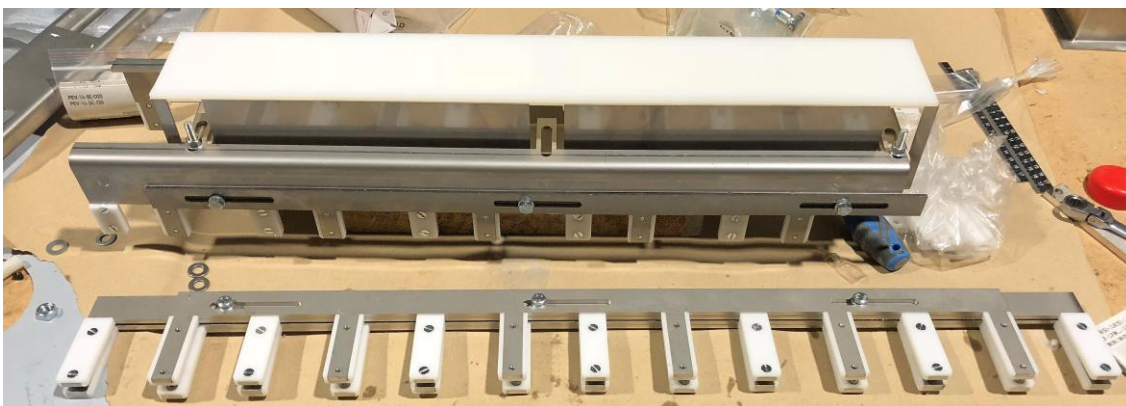
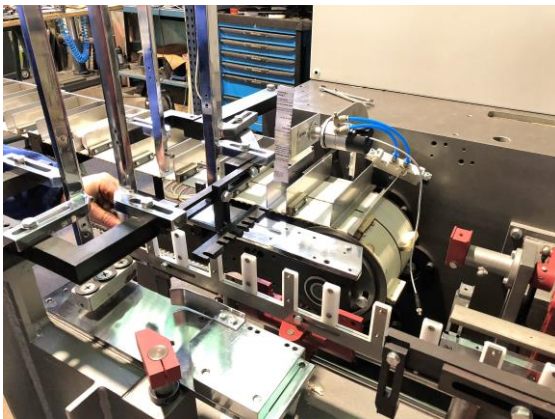
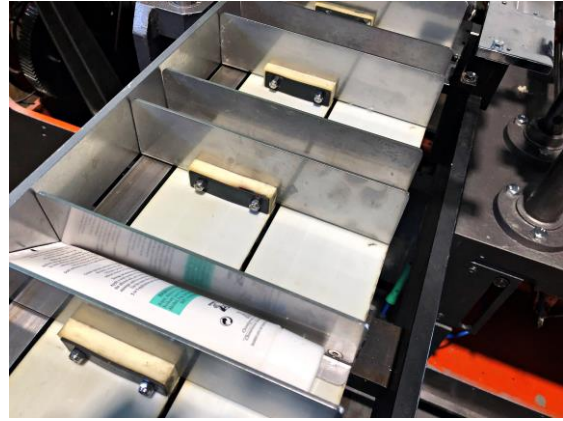


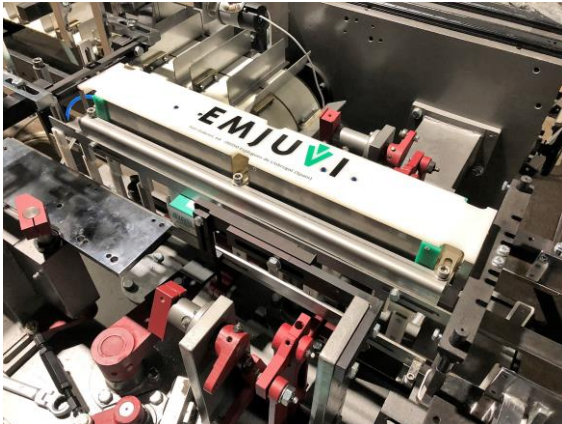
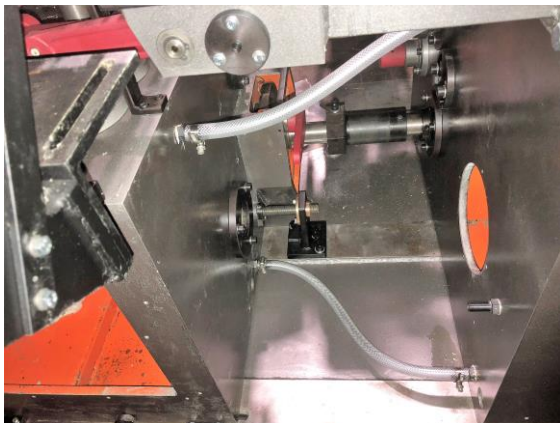
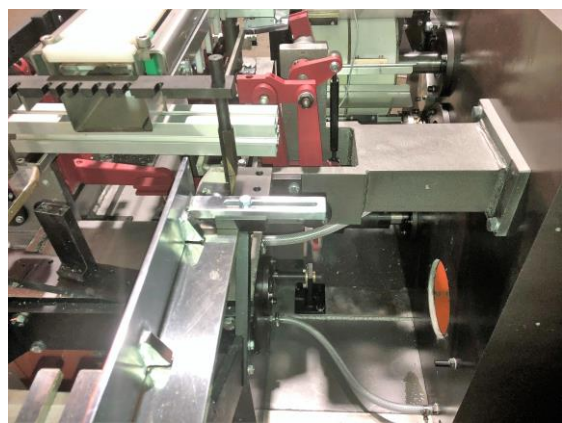
20 F-95 MONTAJE

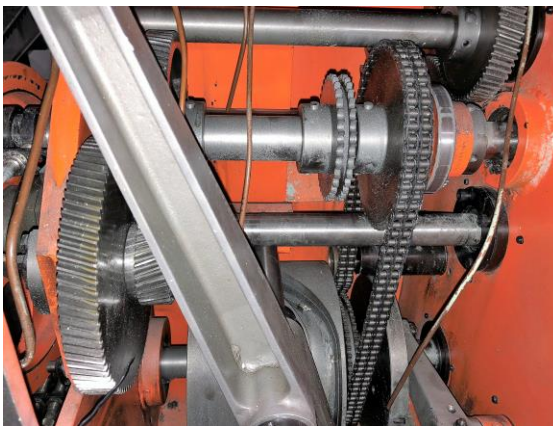
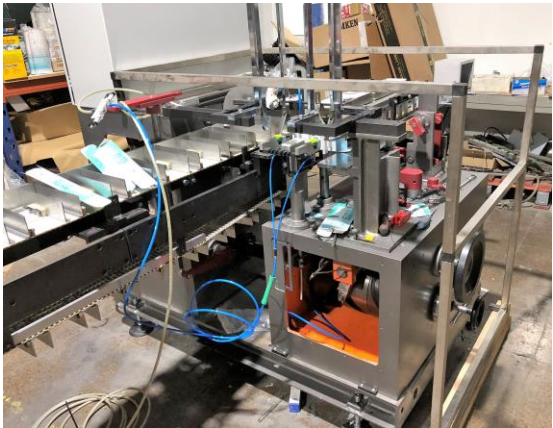
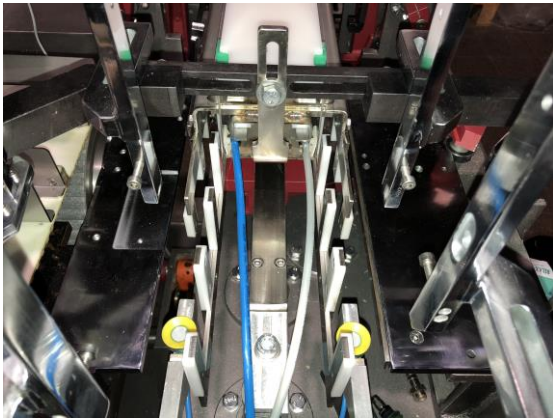
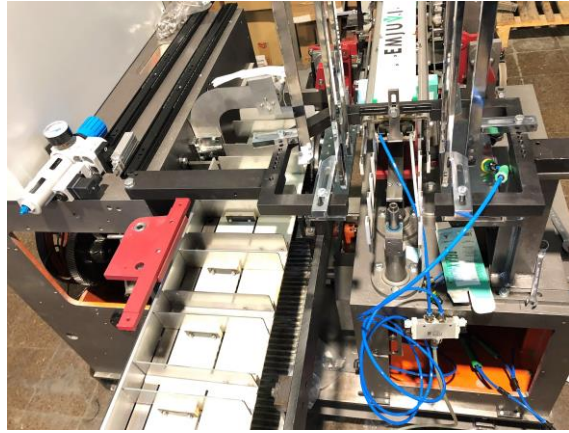


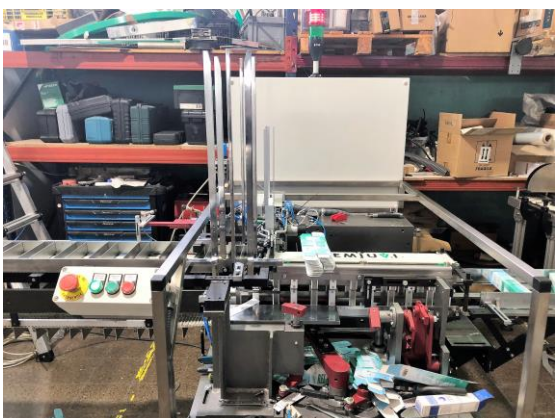
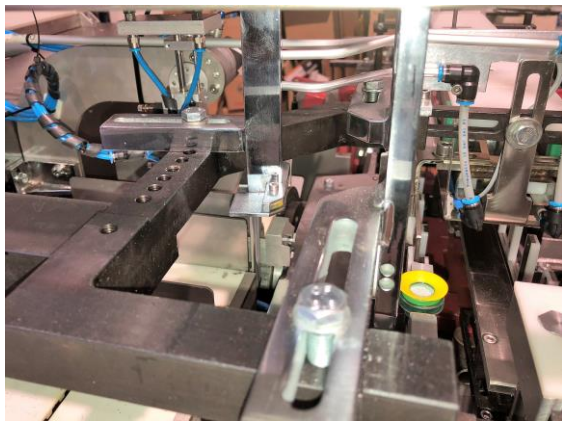
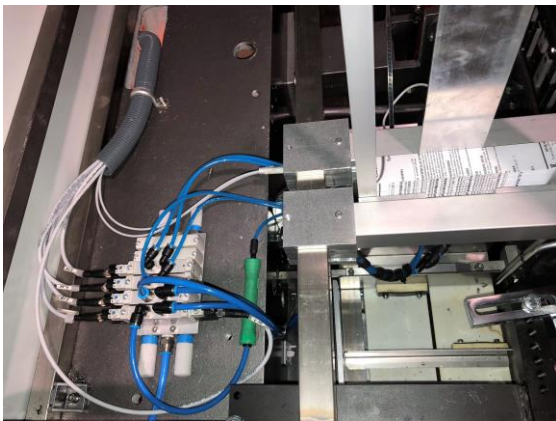
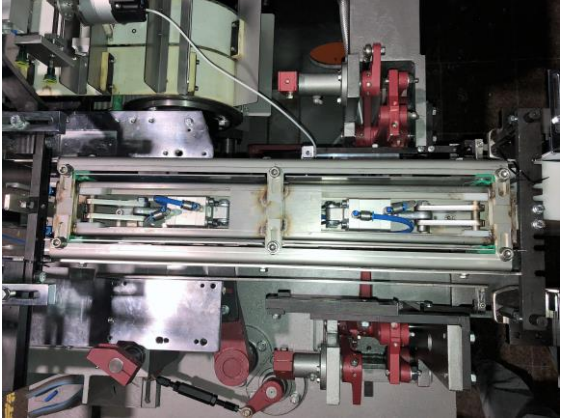
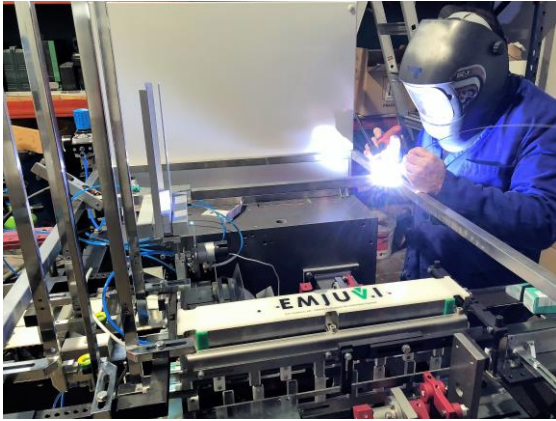


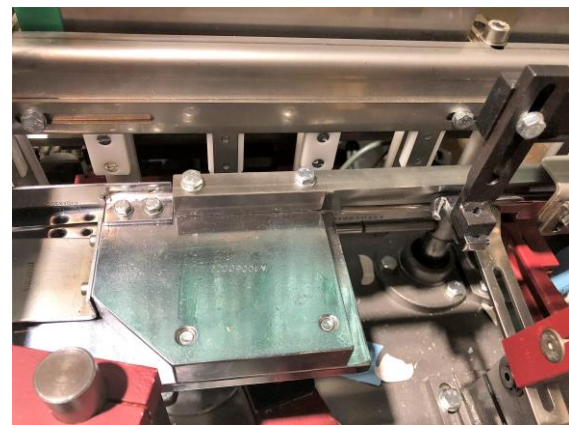
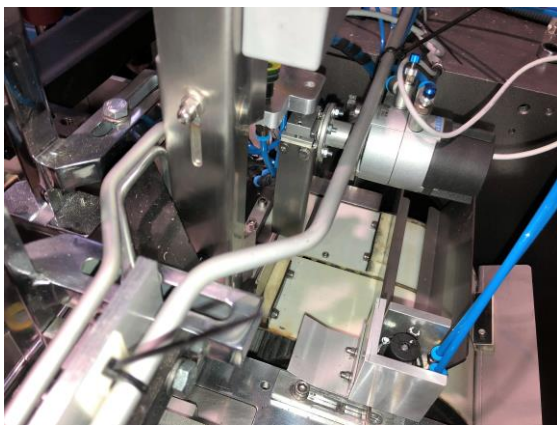
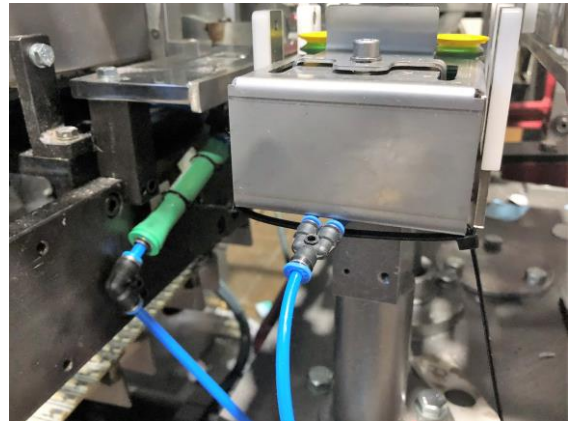
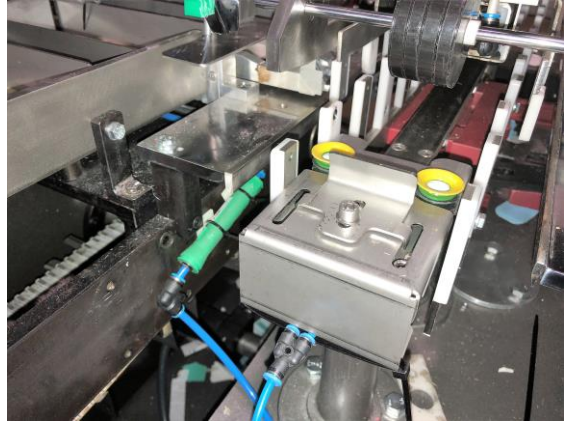
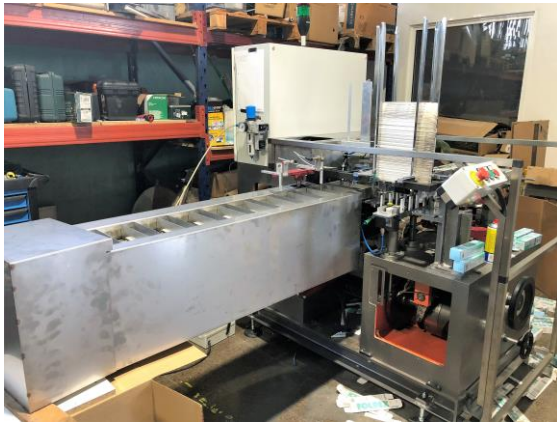


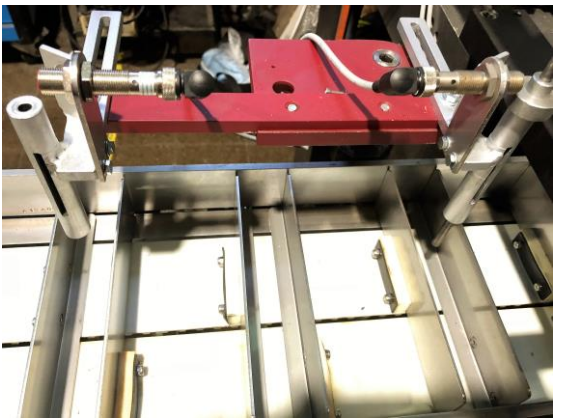
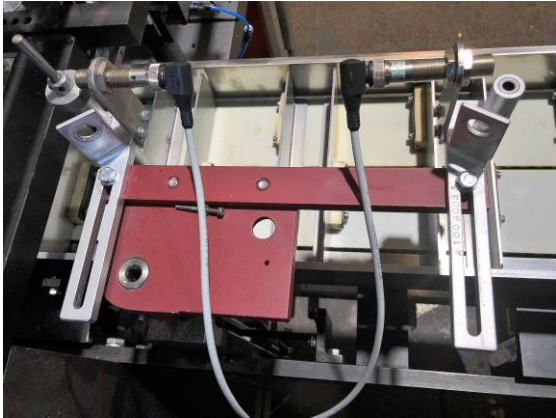
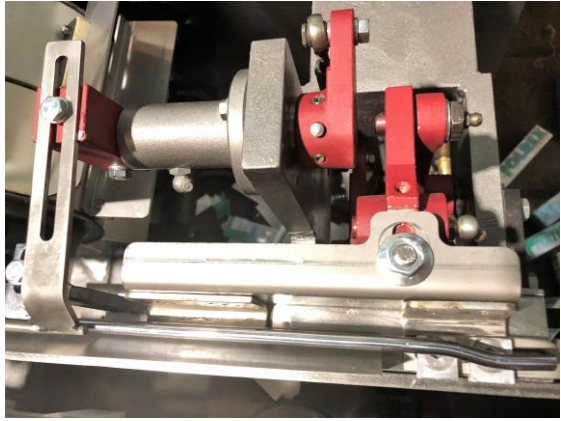
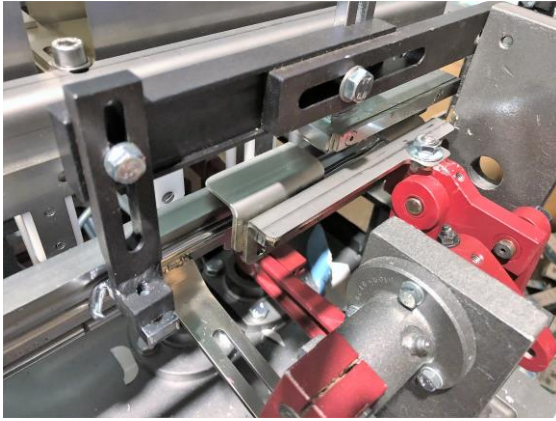












Pruebas con estuche “grande”:



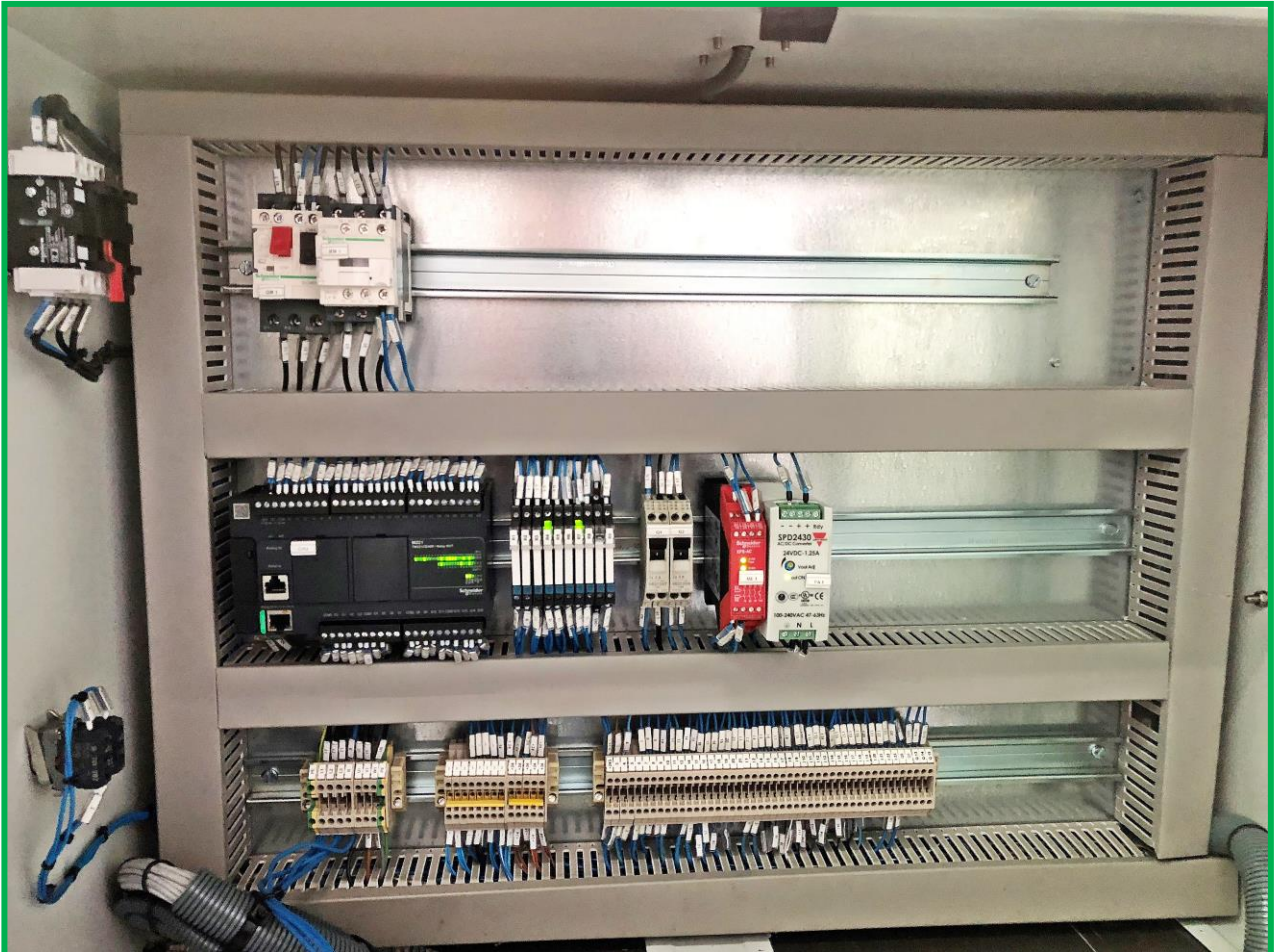
Cambio a pruebas con estuches pequeños:



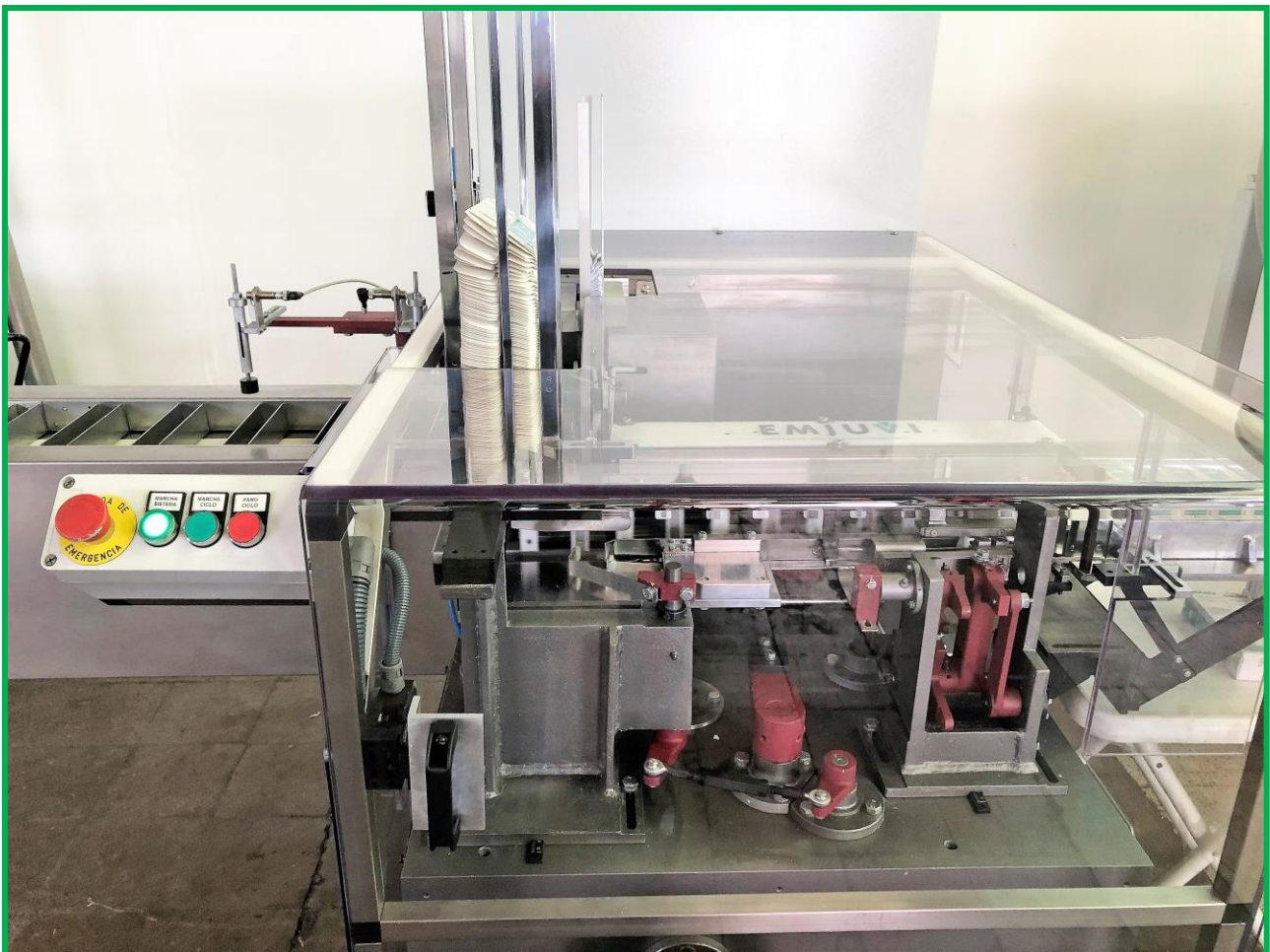


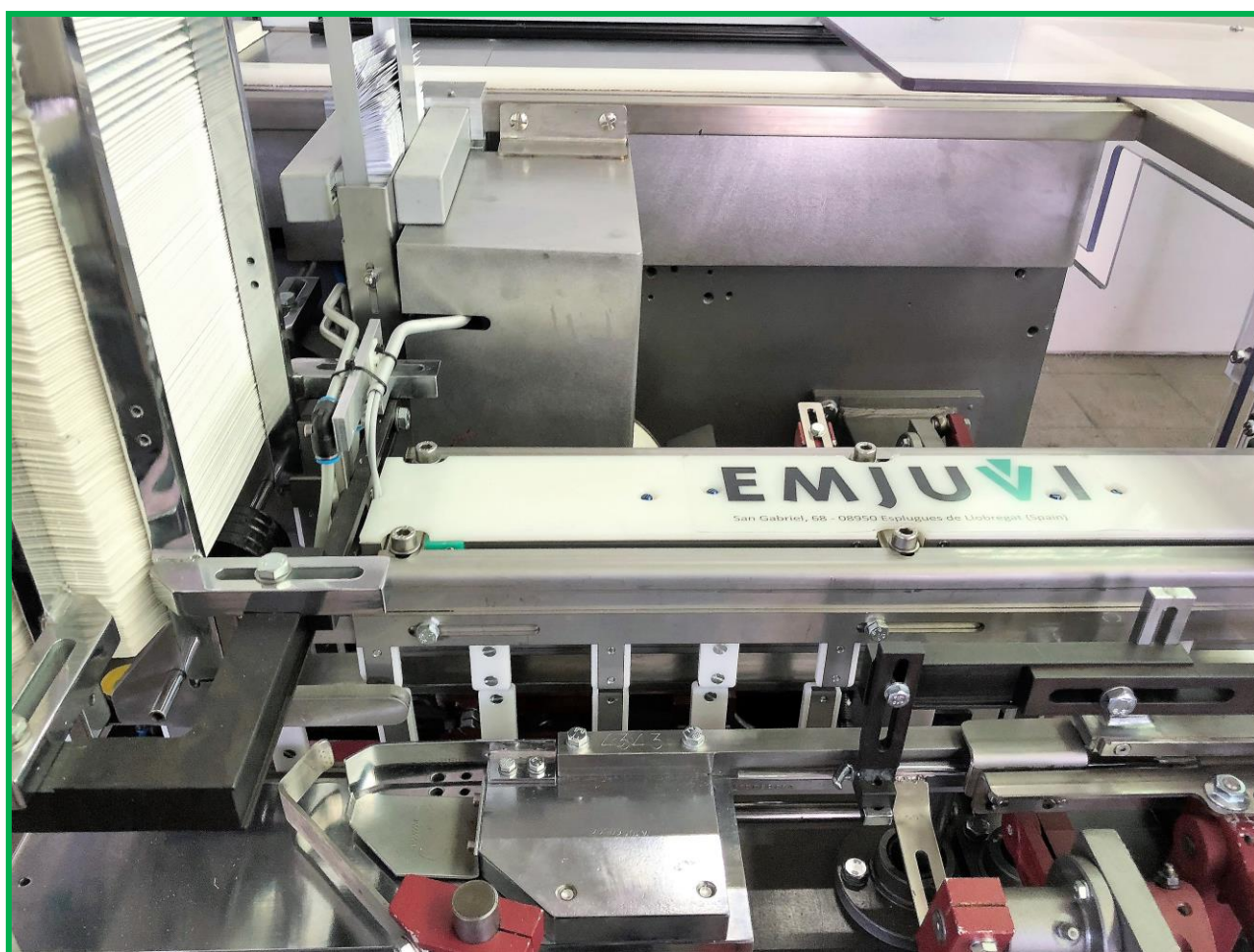
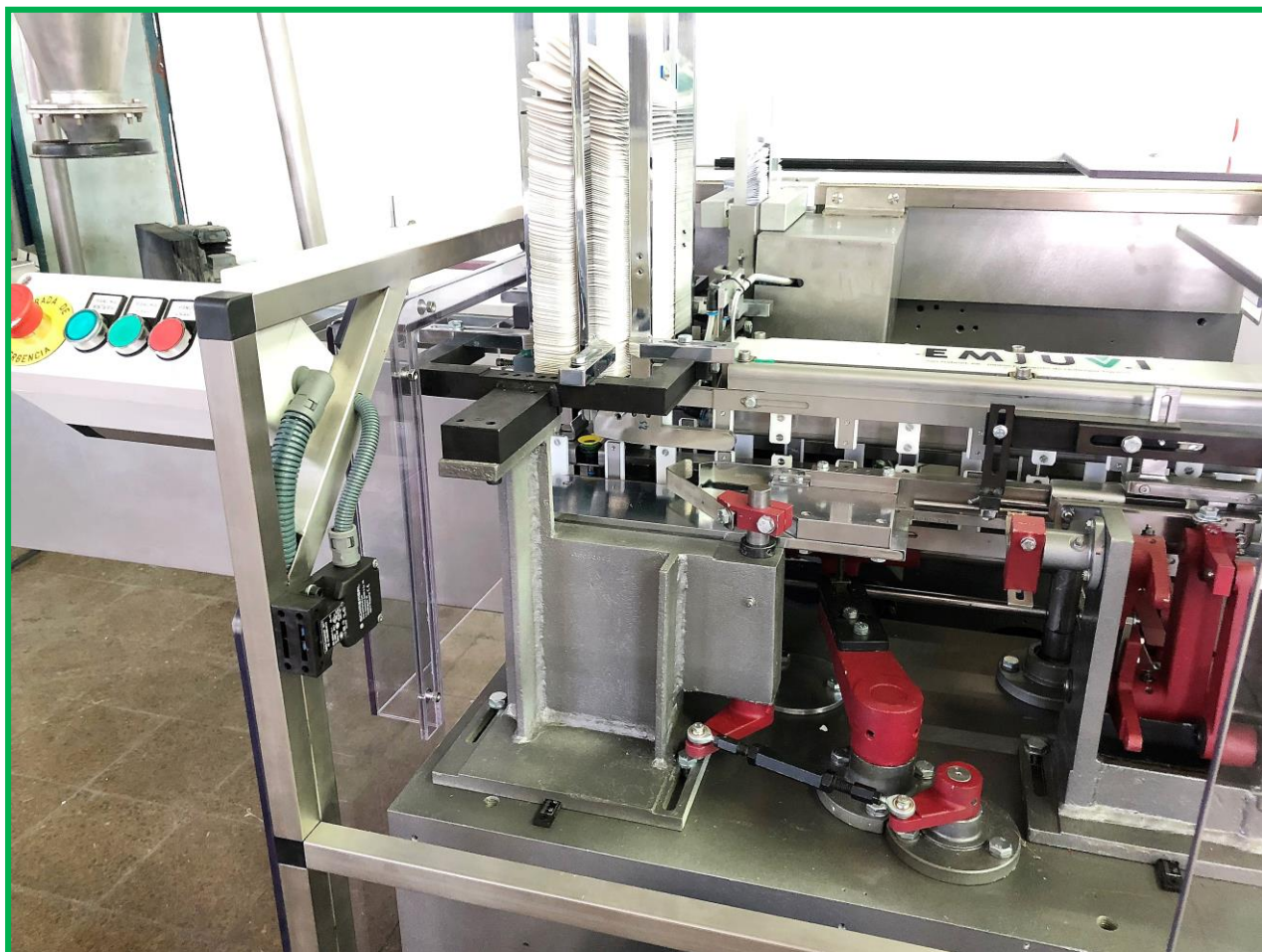
F-95 ACABADA

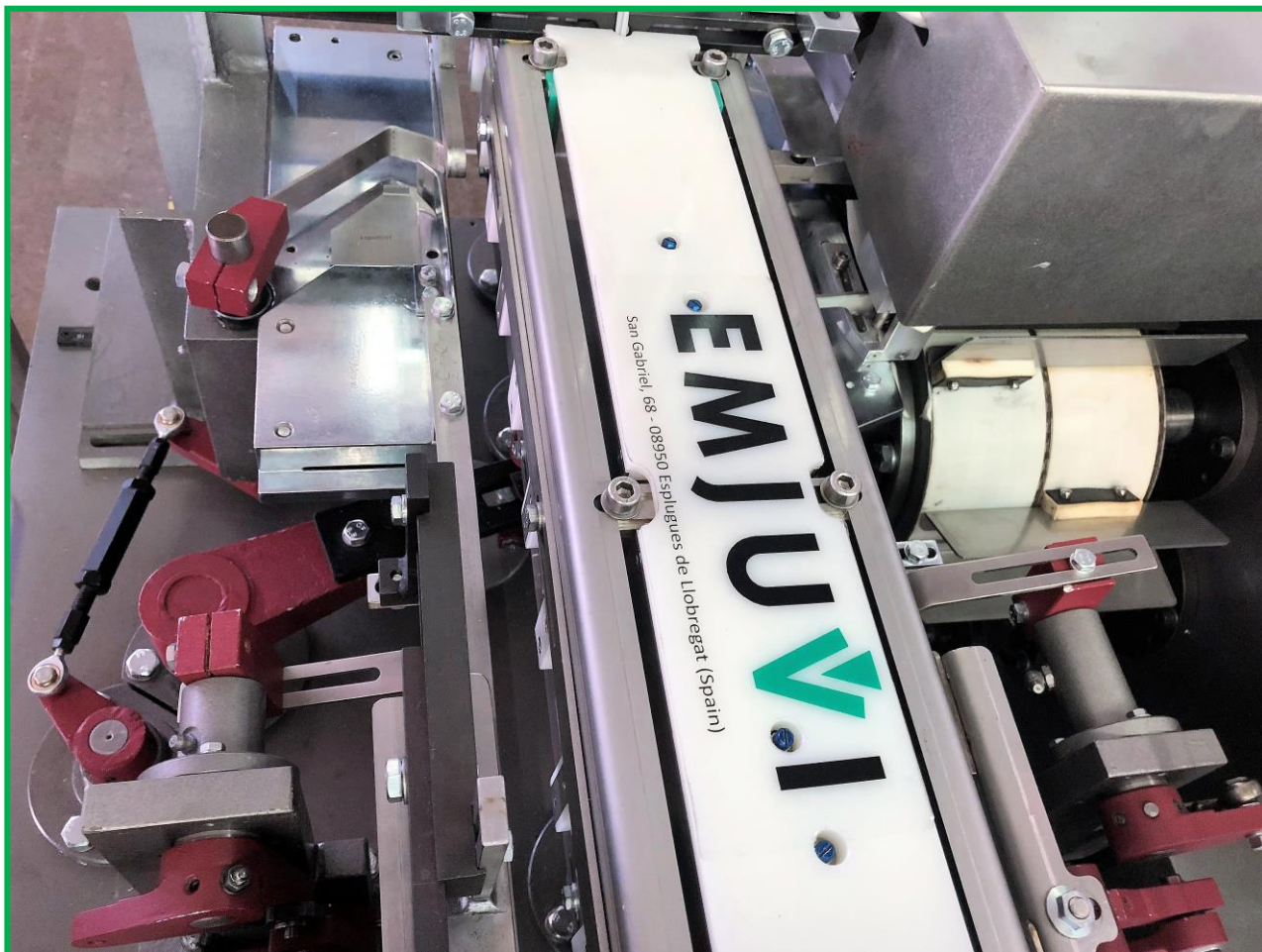




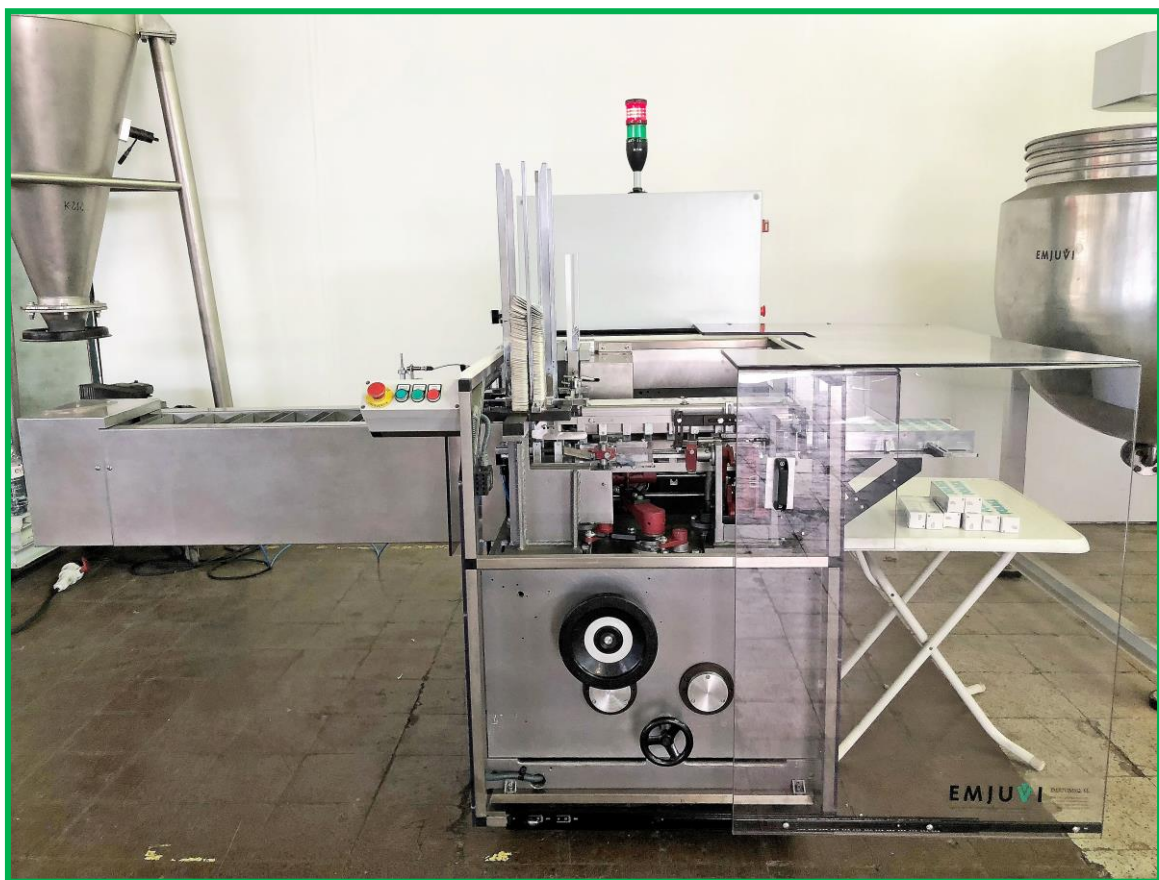












Pruebas de correcto funcionamiento:

<https://www.youtube.com/watch?v=QzQ3GwRAPGk>